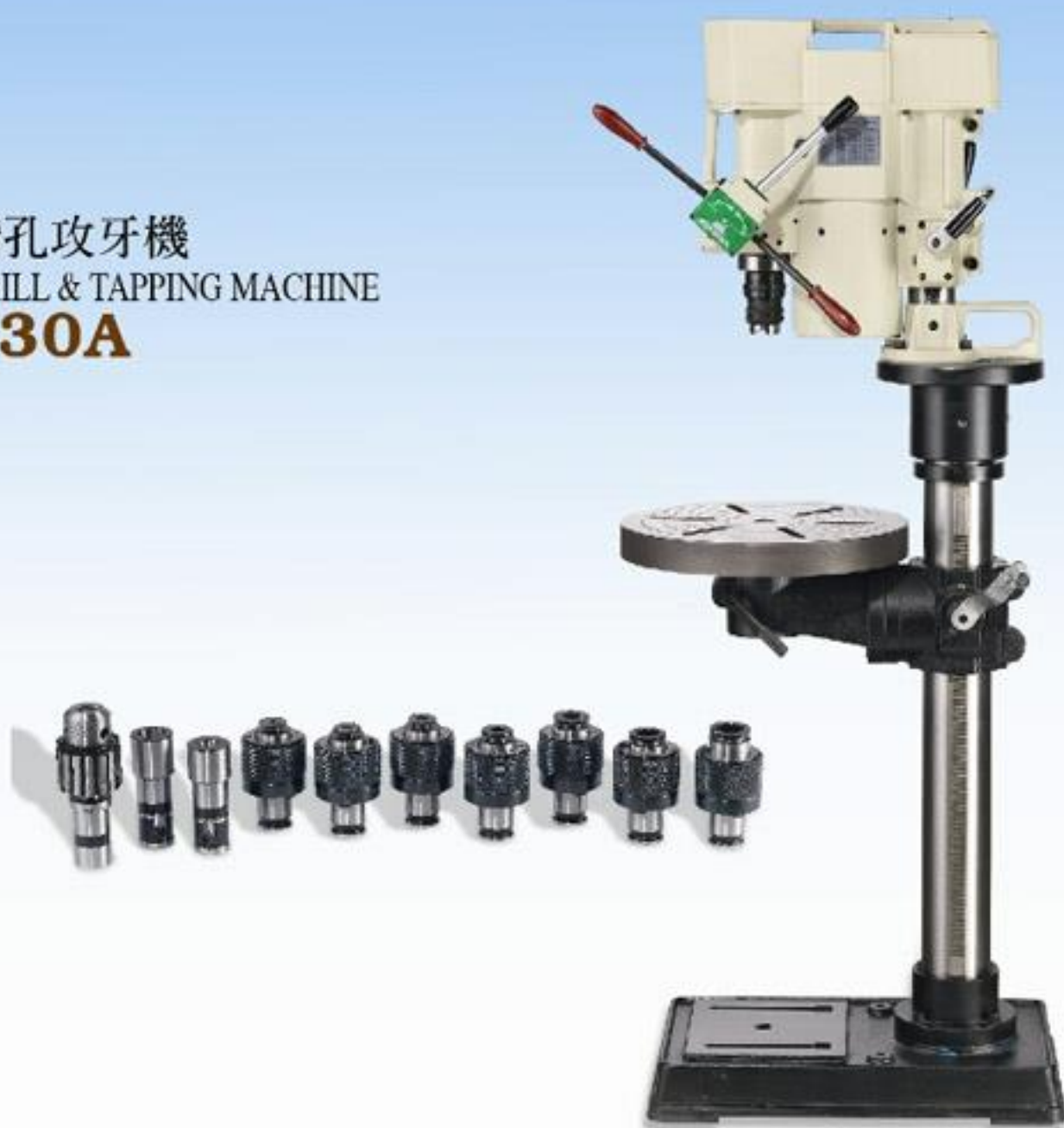


鑽孔攻牙機
DRILL & TAPPING MACHINE
930A



電磁工作盤式鑽孔攻牙機
ELECTROMAGNETIC TABLE
DRILL & TAPPING MACHINE
930H



自動鑽孔攻牙機
AUTOMATIC DRILL & TAPPING MACHINE
932ADL



電磁工作盤式自動鑽孔攻牙機
ELECTROMAGNETIC TABLE AUTOMATIC
DRILL & TAPPING MACHINE
932HDL



型 式	鑽孔能力	攻牙能力	電 源	馬 力	轉 速	進刀行程	機體升降行程	主軸心至底座距離	主軸心至工作盤距離	立柱外徑	工作盤直徑	底座尺寸	工作台行程	高 度	扭力夾具標準附件	鑽孔套筒標準附件	附件重量	機台重量
Model	Drill Capacity	Tapping Capacity	Power	HP	R.P.M	Feeding Stroke	Body Stroke	Distance of Spindle End to Base Plate	Distance of Spindle End to Table Top	Diameter of Column	Diameter of Table	Base Working Area	Table Stroke	Height	Torsion Fixture Standard Fitting	Drill Sleeve Standard Fitting	Fittings Weight	Machine Weight
930A	1/4"~1 1/4" 6~32mm	3/8"~1 1/8" 10~30mm	220V 3-phase	2	756 303 127 456 186 51	100mm	150mm	1000mm	710mm	102mm	420mm	600×360	560mm	1560mm	7	3	8kgs	167kgs
930H	1/4"~1 1/4" 6~32mm	3/8"~1 1/8" 10~30mm	220V 3-phase	2	756 303 127 456 186 51	100mm	150mm	1000mm	630mm	102mm	400mm	600×360	480mm	1560mm	7	3	8kgs	205kgs
932ADL	1/4"~1 1/4" 6~32mm	3/8"~1 1/8" 10~30mm	220V 3-phase	2	756 303 127 456 186 51	100mm	150mm	1000mm	710mm	102mm	420mm	600×360	560mm	1590mm	7	3	8kgs	177kgs
932HDL	1/4"~1 1/4" 6~32mm	3/8"~1 1/8" 10~30mm	220V 3-phase	2	756 303 127 456 186 51	100mm	150mm	1000mm	630mm	102mm	400mm	600×360	480mm	1590mm	7	3	8kgs	215kgs
940	5/8"~1 1/2" 16~38mm	5/8"~1 1/2" 16~38mm	220V 3-phase	2 1/2	686 268 165 404 165 97 65 38	130mm	200mm	1000mm	710mm	102mm	420mm	600×360	560mm	1650mm	8	3	16kgs	191kgs

* 三相電壓 380V、415V、440V 可配合顧客須要製造 3-Phase 380V、415V、440V Are Available for Requirements of Customers.



電磁工作盤式自動鑽孔攻牙機

ELECTROMAGNETIC TABLE AUTOMATIC DRILLING & TAPPING MACHINE

932HDL



特點：

- 鑽孔套筒、攻牙夾頭，都是快速接頭裝置，使換刀具筒時，快速又省力。
- 攻牙用扭力夾具，能安全控制扭力大小及深度，可防止攻牙刀扭斷。
- 932H、932HDL 機型工作盤內有電磁裝置，可方便快速吸著固定工作物。
- 932ADL、932HDL 機型擁有自動進刀切削力控制裝置：遇到鑽刀磨損，使鑽孔阻力超過大時，此裝置會轉為斷續進刀或停止進刀，鑽不太下去，這時候就要拆下鑽刀來研磨使鋒利，再裝上機台使用，刀具就不會過度損壞，機體也較不會損壞。
- 932ADL、932HDL 擁有三段間歇進刀斷屑裝置：可依鑽刀、加工物材質的不同去選擇的檔位，來從事自動鑽孔作業，其能分階段斷屑排出鐵屑，鐵屑不會捲覆住鑽刀，使排屑順暢。
- 932ADL、932HDL 擁有三段自動進刀速率裝置：自動鑽孔進刀之速率擁有0, 0.15, 0.25三段之裝置，可配合鑽刀大小及加工物材質不同來選擇適當的檔位來操作。

Features:

- All the drill sleeves and tap fixtures are rapid-adaptor, the most convenient for replacement.
- Tapping adaptors with torsion control, tap bits are protected from being twisted off.
- 932H、932HDL Working table is an electronic magnet, it can attract and release work-piece quickly.
- 932ADL、932HDL comes with drilling force control unit for Auto-feeding:
When drill bit is worn out, this unit will drive feeding intermittently or stop feeding. Once feeding becomes difficult while making a hole, please replace a new drill bit or re-sharpen the worn out one in order to protect both drilling tool and machine body from being damaged.
- 932ADL、932HDL comes with three intermittent breaking rates for breaking chips:
Choose different feeding rates according to different drill bits and material to perform Auto-feeding operation. This device can break chips intermittently and discharge them while Auto-feeding is processing, so that chips would not roll on drill bit. Easier to discharge chips.
- 932ADL、932HDL comes with three feeding rates for Auto-feeding:
Feeding rates are separately 0, 0.15 and 0.25, please choose suitable rate according to size of drill bit and material of work-piece for drilling.



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擁有旋轉定位裝置

WITH REVOLVABLE LOCATING DEVICE

電磁工作盤式自動鑽孔攻牙機
ELECTROMAGNETIC TABLE AUTOMATIC
DRILLING & TAPPING MACHINE
C-300H



自動鑽孔攻牙機
AUTOMATIC DRILLING &
TAPPING MACHINE
C-300



電磁工作盤式鑽孔攻牙機
ELECTROMAGNETIC TABLE DRILLING
& TAPPING MACHINE
C-250H



鑽孔攻牙機
DRILLING & TAPPING MACHINE
C-250



型 式	鑽孔能力	攻牙能力	電 源	馬 力	轉 速	進刀行程	機體升降行程	主軸心至底座距離	主軸心至工作盤距離	立柱外徑	工作盤圓徑	底座尺寸	工作行程	高 度	扭力夾具標準附件	鑽孔套筒標準附件	附件重量	機台重量
Model	Drill Capacity	Tapping Capacity	Power	HP	R.P.M	Feeding Stroke	Body Stroke	Distance of Spindle End to Base Plate	Distance of Spindle End to Table Top	Diameter of Column	Diameter of Table	Base Working Area	Table Stroke	Height	Torsion Fixture Standard Fitting	Drill Sleeve Standard Fitting	Fittings Weight	Machine Weight
C-250	1/8"~1" 3~25mm	3/8"~7/8" 10~22mm	220V 3-phase	1 1/4	705 405 100 58	100mm	100mm	725mm	510mm	80mm	325mm	440×300	405mm	1075mm	6	3	8kgs	96kgs
C-250H	1/8"~1" 3~25mm	3/8"~7/8" 10~22mm	220V 3-phase	1 1/4	705 405 100 58	100mm	100mm	725mm	450mm	80mm	330mm	440×300	380mm	1075mm	6	3	8kgs	109kgs
C-300	1/8"~1" 3~25mm	3/8"~7/8" 10~22mm	220V 3-phase	1 1/4	705 405 100 58	100mm	100mm	725mm	510mm	80mm	325mm	440×300	405mm	1100mm	6	3	8kgs	101kgs
C-300H	1/8"~1" 3~25mm	3/8"~7/8" 10~22mm	220V 3-phase	1 1/4	705 405 100 58	100mm	100mm	725mm	450mm	80mm	330mm	440×300	380mm	1100mm	6	3	8kgs	114kgs

* 三相電壓 380V、415V、440V 可配合顧客須要製造 3-Phase 380V、415V、440V Are Available for Requirements of Customers.

選購配件

OPTIONAL SPARE PARTS



旋轉刀架組 Revolveable Cutters Table		
型 式	尺 寸	重 量
Model	Measurement	Weight
DT-300	400×300×215mm	12kgs

★此電磁吸盤有脫磁裝置。
This unit has magnet reversal device.



鑽孔機 / 攻牙機專用電磁吸盤 Electromagnetic Base Applied to Drilling/Tapping Machine			
型 式	電 源 (單相)	尺 寸	重 量
Model	Power (as)	Measurement	Weight
TC-32	220V	300×200×90mm	23.5kgs



電磁工作盤式自動鑽孔攻牙機

ELECTROMAGNETIC TABLE AUTOMATIC DRILLING & TAPPING MACHINE

C-300H



特點：

- 工作盤內有電磁裝置，可方便快捷吸著固定工作物。
- 有旋轉定位裝置，更換刀具對孔快速準確。
- 可安裝旋轉刀架組，使拿取、放置刀具方便快捷。
- 擁有攻牙不定點退刀及攻牙定點退刀裝置，使用者可以根據不同加工物的需要，來選擇使用。
- 擁有鑽孔把手可調整角度裝置，使用者可以快速調整把手角度，來配合個人最滿意的使力角度。
- 鑽孔套筒、攻牙用扭力夾具、穴鑽柄組皆為快速接頭設計，能快速更換，增進工作效率。
- 攻牙用扭力夾具，能安全控制扭力大小及深度，可防止攻牙刀扭斷。
- 擁有欠相保護裝置，只要外電源線其中一條斷路，其它兩條電源線之電源就不能進入馬達線圈內，可消除馬達因欠相所造成的故障。
- 擁有電壓指示表裝置，使用者能很簡單的從電壓指示表上看出電源線斷路的情形，便於維修。

Features:

- Working table is an electronic magnet, it can attract and release work-piece quickly.
- With revolveable locating device, more precision and faster for replacement of cutters working at the same hole.
- Could be installed with revolveable cutters table for fast replacement of cutters.
- With Withdraw free and withdraw end function for tapping. Depends on different needs of different work-pieces, users could choose one for working.
- The seat of drilling handles is adjustable, users could adjust the angle of drilling handles for convenience of working.
- Drill sleeves、tapping adaptors and borer holder are all with rapid adaptor, very convenient for replacement of cutters.
- Tapping adaptors with torsion control, tap bits are protected from being twisted off.
- With circuit protection of breaking for motor, once any wire of three phases power source is broken off, this unit could cut off current to motor to prevent motor from being burn out.
- With Voltage indicator, users could know power condition any time.

★ 上述之規格與形體可加以進行變更而無須事前通知。
These specifications and the shape may be changed for improvement without prior notice.



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